

4160 GOLD GLAZING PUTTY

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| Description | 4160 is a two component polyester putty used for filling dents and imperfections in most substrates. 4160 has excellent filling properties, combined with smooth application and effortless sanding. |
| Health and Safety Statement | FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist. The supplier disclaims any liability where the user does not wear the recommended personal protective equipment. |
| Surface preparation | This polyester filler can be used on the following surfaces:- <ul style="list-style-type: none"> • Bare metal - e.g. Steel, degrease and abrade with P80 paper. • Original paint surfaces (with the exception of thermoplastic acrylics) degrease and abrade with P180 grit paper. • GRP degrease and abrade with P80 grit paper. |
| Mixing Ratio | 100 parts by weight polyester putty to 2 parts by weight hardener. The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting later. Staining may also occur where too little hardener is used. |
| Pot life | Once mixed, 4-5 mins. at 68°F with 2% hardener. |
| Tools | Mixing board, filler knife, plastic or rubber spatula |
| Drying Time | Sandable after 15-20 mins. at 68°F. This fillers is very easy to sand and therefore recommend that nothing coarser or lower than P80 paper is used. |
| Over painting | This polyester filler can be over-painted with most paint systems including 2K. |

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